



**United States of America  
Department of Homeland Security  
United States Coast Guard**

Certification Date: 31 Jul 2020  
Expiration Date: 31 Jul 2021

# Temporary Certificate of Inspection

For ships on international voyages this certificate fulfills the requirements of SOLAS 74 as amended, regulation V/14, for a SAFE MANNING DOCUMENT.

This Temporary Certificate of Inspection is issued under the provision of Title 46 United States Code, Section 399, in lieu of the regular certificate of inspection, and shall be in force only until the receipt on board said vessel of the original certificate of inspection, this certificate in no case to be valid after one year from the date of inspection.

Vessel Name	Official Number	IMO Number	Call Sign	Service
FMT 2066	1301709			Tank Barge

Hailing Port	Hull Material	Horsepower	Propulsion
NEW ORLEANS, LA	Steel		
UNITED STATES			

Place Built	Delivery Date	Keel Laid Date	Gross Tons	Net Tons	DWT	Length
ORANGE, TX	31Jul2020	17Feb2020	R-1185	R-1185		R-245.0
UNITED STATES			I-	I-		I-0

Owner	Operator
CONRAD ORANGE SHIPYARD INC 710 MARKET STPO BOX 1670 ORANGE, TX 77631-1670 UNITED STATES	KIRBY INLAND MARINE LP 18350 MARKET STREET CHANNELVIEW, TX 77530 UNITED STATES

This vessel must be manned with the following licensed and unlicensed Personnel. Included in which there must be 0 Certified Lifeboatmen, 0 Certified Tankermen, 0 HSC Type Rating, and 0 GMDSS Operators.

0 Masters	0 Licensed Mates	0 Chief Engineers	0 Oilers
0 Chief Mates	0 First Class Pilots	0 First Assistant Engineers	
0 Second Mates	0 Radio Officers	0 Second Assistant Engineers	
0 Third Mates	0 Able Seamen	0 Third Assistant Engineers	
0 Master First Class Pilot	0 Ordinary Seamen	0 Licensed Engineers	
0 Mate First Class Pilots	0 Deckhands	0 Qualified Member Engineer	

In addition, this vessel may carry 0 Passengers, 0 Other Persons in crew, 0 Persons in addition to crew, and no Others. Total Persons allowed: 0

**Route Permitted And Conditions Of Operation:**  
**---Lakes, Bays, and Sounds plus Limited Coastwise---**

Also, in fair weather only, not more than twelve (12) miles from shore between St. Marks and Carrabelle, Florida.

This vessel has been granted a fresh water service examination interval per 46 CFR 31.10-21(a)(2). If this vessel is operated in salt water more than 6 months in any 12 month period, the vessel must be inspected using salt water intervals per 46 CFR 31.10-21(a)(1) and the cognizant OCMI notified in writing as soon as this change in status occurs.

**\*\*\*SEE NEXT PAGE FOR ADDITIONAL CERTIFICATE INFORMATION\*\*\***

With this Inspection for Certification having been completed at PORT ARTHUR, TX, UNITED STATES, the Officer in Charge, Marine Inspection, Marine Safety Unit Port Arthur certified the vessel, in all respects, is in conformity with the applicable vessel inspection laws and the rules and regulations prescribed thereunder.

Annual/Periodic/Re-Inspection				This certificate issued by: <i>J.J. Andrew</i> <b>J.J. ANDREW, CDR, USCG, By direction</b> Officer in Charge, Marine Inspection <b>Marine Safety Unit Port Arthur</b> Inspection Zone
Date	Zone	A/P/R	Signature	



# Temporary Certificate of Inspection

Vessel Name: FMT 2066

### ---Hull Exams---

Exam Type	Next Exam	Last Exam	Prior Exam
DryDock	31Jul2030	31Jul2020	
Internal Structure	31Jul2025	31Jul2020	

### --- Liquid/Gas/Solid Cargo Authority/Conditions ---

Authorization: LIQUIFIED FLAMMABLE GAS

Total Capacity	Units	Highest Grade Type	Part151 Regulated	Part153 Regulated	Part154 Regulated
16101	Barrels	LFG	Yes	No	No

#### \*Hazardous Bulk Solids Authority\*

Not Authorized

#### \*Loading Constraints - Structural\*

Tank Number	Max Cargo Weight per Tank (short tons)	Maximum Density (lbs/gal)
P/S	1645	5.17

#### \*Conditions Of Carriage\*

Inspected and approved for the carriage of liquefied flammable gases (LFGs) at a pressure not to exceed 265 psig and at temperatures not less than ambient. Those LFGs that have been authorized for carriage are identified by their CHRIS Code in the Loading Constraints below.

Mixtures of the Subchapter D liquefied flammable gas cargoes listed below are also authorized for carriage subject to the loading and stability constraints of the least dense cargo in the mixture.

Mixtures of Subchapter O and D liquefied gas cargoes not specified below must be approved by the Marine Safety Center prior to being authorized for carriage.

Per 46 CFR 150.130, the Person In Charge of the vessel is responsible for ensuring that the compatibility requirements of 46 CFR 150 are met. Cargoes must be checked for compatibility using the figures, tables, and appendices of 46 CFR 150.

The maximum tank weights listed below reflect uniform (within 5%) loading at the deepest draft allowed. When carrying Subchapter O cargoes at shallower drafts, the barge should always be loaded uniformly.

#### Loading Constraints - Structural

Tanks	Cargo (Chris Code)	Max. Cargo Wgt/Each Tank (ST)	Max. Density (lbs/gal)
P/S	BDI	822	5.17
P/S	BBM	811	5.16
P/S	BUT	775	4.88
P/S	IBT	733	4.69
P/S	BTN	778	5.00
P/S	PRP	634	4.25
P/S	PPL	647	4.35

#### Loading Constraints - Stability

Cargo (Chris Code)	Route	Max Load (ST)	Max Draft (ft,in)	Max. Density (lbs/gal)
BDI	R,LBS	1645	8' 5.50"	5.17
BBM	R,LBS	1621	8' 5.25"	5.16
BUT	R,LBS	1550	8' 2.25"	4.88
IBT	R,LBS	1466	8' 0.25"	4.69
BTN	R,LBS	1557	8' 3.50"	5.00



# Temporary Certificate of Inspection

Vessel Name: FMT2066

PRP	R,LBS	1269	7' 7.50"	4.25
PPL	R,LBS	1293	7' 8.50"	4.35

### --- Inspection Status ---

#### \*Cargo Tanks\*

Tank Id	Internal Exam			External Exam		
	Previous	Last	Next	Previous	Last	Next
P/S	-	31Jul2020	31Jul2030	-	-	-

Hydro Test

Tank Id	Safety Valves	Previous	Last	Next
P/S	31Jul2020	-	-	-

### ---Conditional Portable Fire Extinguisher Requirements---

Required Only During Transfer of Cargo or Operation of Barge Machinery

### --- Fire Fighting Equipment ---

#### \*Fire Extinguishers - Hand portable and semi-portable\*

Quantity	Class Type
1	B-II

\*\*\*END\*\*\*



CONRAD ORANGE SHIPYARD INC.  
710 MARKET ST.  
ORANGE TX. 77631  
409-883-6666

## Hydro Test

COS Hull number HULL-527 ON 200527 DATE 6-9-2020

Project Information Shop \_\_\_\_\_ Supervisor \_\_\_\_\_

System Tested Cargo and Vapor pipe Spool pieces

Test Conditions Time N/A Temperature (if known) N/A

Test pressure (PSI) 450 Test type  Water Air Other

Inspection Leak(s) detected  No Yes

Leak description \_\_\_\_\_

Water Discharge Date: 7-7-2020 Time: 10 AM Quantity: 400

- Hydrostatic Test Water Sampling Requirements:
1. During the process of the test was **Chlorine** used? **YES OR NO**  NO  
If yes water must be tested per Conrad Hydrostatic Permit
  2. Was the discharge of hydrostatic test water from an existing vessels that previously contained product or waste related petroleum products? **YES OR NO**  NO  
If yes water must be tested per Conrad Hydrostatic Permit

Notes \_\_\_\_\_

Signatures COS Jesse Hays Date 6-9-2020

Customer \_\_\_\_\_ Date \_\_\_\_\_

ABS \_\_\_\_\_ Date \_\_\_\_\_

USCG [Signature] Date 13 July 2020

Contractor \_\_\_\_\_ Date \_\_\_\_\_

Other \_\_\_\_\_ Date \_\_\_\_\_

H522

Type: Threaded

Sales Order # 880284  
Job # 3232202LUL

Birth #: 00JEVN  
Date: Monday, December 30, 2019  
Shipped Date: 2019/12/30

Owner: W & O SUPPLY (VAC) ✓  
Plant: LaPorte, TX  
Customer #:  
PO #: 1491072

Tag Number Most Recent	N/A Yes (Relief Valve)	Location Unit	N/A N/A	Other Tag Data Client/Asset #	N/A N/A																										
Manufacturer Model Number	Consolidated 19226MCF-2-CC-MS-31-MT-FT-LA	Valve Size & Orifice S/N	1 x 1.5 = 0.226 IN^2 M-18-022794-043-018	In/Outlet Rating Cap Type	MNPT / FNPT Screwed																										
Soft Seat Mat'l	N/A	Soft Seat P/N	N/A	Special Cleaning?	No																										
Service	Non-compressible	Product Name	LIQUID	Applicable Code	Sec VIII																										
Pilot Model	****Pilot Information when applicable****		****Pilot Information when applicable****																												
Set Pressure	300 PSIG	Total Back Pressure	0 PSIG	Cold Diff Test Press	300 PSIG																										
Operating Temp	72 F	BP Is / Constant	0	ASME Capacity	104 US G/MIN																										
Mfg Lift	N/A	Restricted Lift	N/A	Orifice	Bore Diam. .538																										
Req'd Spring	W5090NC	Material	17-7 PH	From / To	291 to 316																										
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Checked-In By	B.GUILLOT	Gauge 1 ID	LUL00492																												
Dimensions By	B.GUILLOT	Gge 2/EVT S/N	LUL00491																												
Measured Lift	N/A	Final Test Press	301 PSIG																												
Disc Rock	N/A IN	Result (Seats Tight)@	Passed @ 271 PSIG																												
Overlap Collar	N/A	BP Test @	Passed @ 30																												
Assembled By	B.GUILLOT	Date Tested	2019/12/11																												
BD Ring-Up	N/A	Tested By	P.FABRE																												
BD Ring-Low	N/A	Witnessed By	R.ANDERSON																												
Test Media	Water	Final Inspected By	R.ANDERSON																												
Test Method	Bench	CI/QC Inspector	C. Austin																												
<b>Comments</b>			<b>Description</b>																												
TORQUED TO 510 FT/LBS LUL00563																															

ValuKeep

This historical record is stored in ValvKeep. For more information contact Setpoint Integrated Solutions 1-800-256-7373.

Type: Threaded ✓

Sales Order # 880284  
Job # 3232202LUL

Birth #: 00JEVP  
Date: Monday, December 30, 2019  
Shipped Date: 2019/12/30

Owner: W & O SUPPLY (VAC)  
Plant: LaPorte, TX  
Customer #:  
PO #: 1491072

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Soft Seat Mat'l	N/A	Soft Seat P/N	N/A	Special Cleaning?	No																																							
Service	Non-compressible	Product Name	LIQUID	Applicable Code	Sec VIII																																							
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Dimensions By	J.WARD	Gge 2/EVT S/N	LUL00491																																									
Measured Lift	N/A	Final Test Press	302 PSIG																																									
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Comments  
TORQUED TO 510 FT/LBS LUL00563

Description



This historical record is stored in ValvKeep. For more information contact Setpoint Integrated Solutions 1-800-256-7373.

**New Pressure Relief Valve  
Test Report**

HS22

Type: Threaded ✓

Sales Order # 880284  
Job # 3232202LUL

Birth #: 00JEVL  
Date: Monday, December 30, 2019  
Shipped Date: 2019/12/30

Owner: W & O SUPPLY (VAC)  
Plant: LaPorte, TX  
Customer #:  
PO #: 1491072

Tag Number Most Recent	N/A Yes (Relief Valve)	Location Unit	N/A N/A	Other Tag Data Client/Asset #	N/A N/A																																							
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Soft Seat Mat'l	N/A	Soft Seat P/N	N/A	Special Cleaning?	No																																							
Service	Non-compressible	Product Name	LIQUID	Applicable Code	Sec VIII																																							
Pilot Model	****Pilot Information when applicable**** Pilot Model (Full)		****Pilot Information when applicable**** Pilot Serial																																									
Set Pressure	300 PSIG	Total Back Pressure	0 PSIG	Cold Diff Test Press	300 PSIG																																							
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HS22

Type: Threaded

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Job # 3232202LUL

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Date: Monday, December 30, 2019  
Shipped Date: 2019/12/30

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Assembled By	P.fabre.jb	Date Tested	2019/12/11																												
BD Ring-Up	N/A	Tested By	P.fabre																												
BD Ring-Low	N/A	Witnessed By	B.simmons																												
Test Media	Water	Final Inspected By	B.simmons																												
Test Method	Bench	CI/QC Inspector	C. Austin																												
<b>Comments</b>	<b>Description</b>																														
TORQUED TO 500 FT/LBS	LUL00563																														

ValvKeep

This historical record is stored in ValvKeep. For more information contact Setpoint Integrated Solutions 1-800-256-7373.





# New Pressure Relief Valve Test Report

H 522

Type: SRV

Sales Order # 880284  
 Job # 3232201LUL

Birth #: 00JEVJ  
 Date: Monday, December 30, 2019  
 Shipped Date: 2019/12/30

Owner: W & O SUPPLY (VAC) ✓  
 Plant: LaPorte, TX  
 Customer #:  
 PO #: 1491072

Tag Number Most Recent	N/A Yes (Relief Valve)	Location Unit	N/A N/A	Other Tag Data Client/Asset #	N/A N/A																										
Manufacturer Model Number	Consolidated 1910-00Q-3-CC-MS-31-RF-GS-HP	Valve Size & Orifice S/N	6 Q 8 = 11.05 IN^2 SE21039	In/Outlet Rating Cap Type	300# RF / 150# RF Screwed																										
Soft Seat Mat'l	N/A	Soft Seat P/N	N/A	Special Cleaning?	No																										
Service	Compressible	Product Name	VAPOR	Applicable Code	Sec VIII																										
Pilot Model	****Pilot Information when applicable**** Pilot Model (Full)		****Pilot Information when applicable**** Pilot Serial																												
Set Pressure	265 PSIG	Total Back Pressure	0 PSIG	Cold Diff Test Press	265 PSIG																										
Operating Temp	72 F	BP Is / Constant	None	ASME Capacity	61747 SCFM																										
Mfg Lift	N/A	Restricted Lift	N/A	Orifice	Q Bore Diam. 4.045																										
Req'd Spring	0619CR	Material	ALLOY STEEL	From / To	256 to 294																										
Hydro Verified?	N. KORUTZ RA	Operating Pressure	120 PSIG	<table border="1"> <thead> <tr> <th colspan="2">Final Preparation Checklist</th> </tr> </thead> <tbody> <tr> <td>Birth# Matches Valve</td> <td>Yes</td> </tr> <tr> <td>Client Req'ments Check</td> <td>Yes</td> </tr> <tr> <td>Valve Painted</td> <td>Yes</td> </tr> <tr> <td>Valve Boarded</td> <td>Yes</td> </tr> <tr> <td>Client ID Tag Attached</td> <td>Yes</td> </tr> <tr> <td>Nameplate/Req'd Tags Attached</td> <td>Yes</td> </tr> <tr> <td>Replacement Parts Pres. Tested</td> <td>N/A</td> </tr> <tr> <td>VR/Code Stamp Applied</td> <td>Yes</td> </tr> <tr> <td>Ext Adjustments Sealed</td> <td>Yes</td> </tr> <tr> <td>Lever Adj'd &amp; Strapped</td> <td>N/A</td> </tr> <tr> <td>Flg Cover/Plugs Installed</td> <td>Yes</td> </tr> <tr> <td>Sp Clean Valve Bagged</td> <td>N/A</td> </tr> </tbody> </table>		Final Preparation Checklist		Birth# Matches Valve	Yes	Client Req'ments Check	Yes	Valve Painted	Yes	Valve Boarded	Yes	Client ID Tag Attached	Yes	Nameplate/Req'd Tags Attached	Yes	Replacement Parts Pres. Tested	N/A	VR/Code Stamp Applied	Yes	Ext Adjustments Sealed	Yes	Lever Adj'd & Strapped	N/A	Flg Cover/Plugs Installed	Yes	Sp Clean Valve Bagged	N/A
Final Preparation Checklist																															
Birth# Matches Valve	Yes																														
Client Req'ments Check	Yes																														
Valve Painted	Yes																														
Valve Boarded	Yes																														
Client ID Tag Attached	Yes																														
Nameplate/Req'd Tags Attached	Yes																														
Replacement Parts Pres. Tested	N/A																														
VR/Code Stamp Applied	Yes																														
Ext Adjustments Sealed	Yes																														
Lever Adj'd & Strapped	N/A																														
Flg Cover/Plugs Installed	Yes																														
Sp Clean Valve Bagged	N/A																														
Checked-In By	N. KORUTZ /RA	Gauge 1 ID	LUL00493																												
Dimensions By	N. KORUTZ RA	Gge 2/EVT S/N	LUL00475																												
Measured Lift	N/A	Final Test Press	269 PSIG																												
Disc Rock	IN	Result (Seats Tight)@	Passed @ 242 PSIG																												
Overlap Collar	N/A	BP Test @	Passed @ 30																												
Assembled By	N. KORUTZ RA	Date Tested	2019/12/11																												
BD Ring-Up	N/A	Tested By	N. KORUTZ RA																												
BD Ring-Low	25 Notches	Witnessed By	R. ANDERSON																												
Test Media	Air	Final Inspected By	R. ANDERSON																												
Test Method	Bench	CI/QC Inspector	C. Austin																												

**Comments**

Valve Converted on Date: 2019/12/10 Authorized By: Elizabeth Bourgeois

AS070 Rev. 20 - Machine Spring Washers

TORQUED TO 1255 FT/LBS LUL00561

**Description**



This historical record is stored in ValuKeep. For more information contact Setpoint Integrated Solutions 1-800-256-7373.

Type: SRV

Sales Order # 906167  
Job # 3392271LUL

Birth #: 00JU00  
Date: Tuesday, May 26, 2020  
Shipped Date:

Owner: W & O SUPPLY (VAC)  
Plant: LaPorte, TX  
Customer #:  
PO #: 1507873

Tag Number Most Recent	N/A Yes (Relief Valve)	Location Unit	N/A N/A	Other Tag Data Client/Asset #	N/A N/A																										
Manufacturer Model Number	Consolidated 1910-00Q-3-CC-MS-31-RF-GS-HP	Valve Size & Orifice S/N	6 Q 8 = 11.05 IN^2 SE21580	In/Outlet Rating Cap Type	300# RF / 150# RF Screwed																										
Soft Seat Mat'l	N/A	Soft Seat P/N	N/A	Special Cleaning?	No																										
Service	Compressible	Product Name	VAPOR	Applicable Code	Sec VIII																										
Pilot Model	****Pilot Information when applicable**** Pilot Model (Full)		****Pilot Information when applicable**** Pilot Serial																												
Set Pressure	265 PSIG	Total Back Pressure	0 PSIG	Cold Diff Test Press	265 PSIG																										
Operating Temp	80 F	BP Is / Constant	0	ASME Capacity	61747 SCFM																										
Mfg Lift	1.09 IN	Restricted Lift	N/A	Orifice	Q   Bore Diam. 4.046																										
Req'd Spring	0619CR	Material	ALLOY STEEL	From / To	256 to 294																										
Hydro Verified?	R.ANDERSON	Operating Pressure	PSIG	<table border="1"> <thead> <tr> <th colspan="2">Final Preparation Checklist</th> </tr> </thead> <tbody> <tr> <td>Birth# Matches Valve</td> <td>Yes</td> </tr> <tr> <td>Client Req'ments Check</td> <td>Yes</td> </tr> <tr> <td>Valve Painted</td> <td>Yes</td> </tr> <tr> <td>Valve Boarded</td> <td>Yes</td> </tr> <tr> <td>Client ID Tag Attached</td> <td>N/A</td> </tr> <tr> <td>Nameplate/Req'd Tags Attached</td> <td>Yes</td> </tr> <tr> <td>Replacement Parts Pres. Tested</td> <td>N/A</td> </tr> <tr> <td>VR/Code Stamp Applied</td> <td>Yes</td> </tr> <tr> <td>Ext Adjustments Sealed</td> <td>Yes</td> </tr> <tr> <td>Lever Adj'd &amp; Strapped</td> <td>N/A</td> </tr> <tr> <td>Flg Cover/Plugs Installed</td> <td>Yes</td> </tr> <tr> <td>Sp Clean Valve Bagged</td> <td>N/A</td> </tr> </tbody> </table>		Final Preparation Checklist		Birth# Matches Valve	Yes	Client Req'ments Check	Yes	Valve Painted	Yes	Valve Boarded	Yes	Client ID Tag Attached	N/A	Nameplate/Req'd Tags Attached	Yes	Replacement Parts Pres. Tested	N/A	VR/Code Stamp Applied	Yes	Ext Adjustments Sealed	Yes	Lever Adj'd & Strapped	N/A	Flg Cover/Plugs Installed	Yes	Sp Clean Valve Bagged	N/A
Final Preparation Checklist																															
Birth# Matches Valve	Yes																														
Client Req'ments Check	Yes																														
Valve Painted	Yes																														
Valve Boarded	Yes																														
Client ID Tag Attached	N/A																														
Nameplate/Req'd Tags Attached	Yes																														
Replacement Parts Pres. Tested	N/A																														
VR/Code Stamp Applied	Yes																														
Ext Adjustments Sealed	Yes																														
Lever Adj'd & Strapped	N/A																														
Flg Cover/Plugs Installed	Yes																														
Sp Clean Valve Bagged	N/A																														
Checked-In By	R.ANDERSON	Gauge 1 ID	LUL00493																												
Dimensions By	R.ANDERSON	Gge 2/EVT S/N	LUL00475																												
Measured Lift	N/A	Final Test Press	267 PSIG																												
Disc Rock	IN	Result (Seats Tight)@	Passed @ 241 PSIG																												
Overlap Collar	N/A	BP Test @	Passed @ 30																												
Assembled By	R.ANDERSON	Date Tested	2020/05/21																												
BD Ring-Up	N/A	Tested By	R.ANDERSON																												
BD Ring-Low	25 Notches	Witnessed By	J.SMITH																												
Test Media	Air	Final Inspected By	J.SMITH																												
Test Method	Bench	CI/QC Inspector	J. Rickenbacker																												
Torque Information	LUL00561/125FTLBS																														
Comments	AS070 REV. 20-MACHINE SPRING WASHERS																														

Type: SRV

Sales Order # 876506

Job # 3201230LUL

Birth #: 00JCKT  
 Date: Monday, December 30, 2019  
 Shipped Date: 2019/12/30

Owner: W & O SUPPLY (VAC)  
 Plant: LaPorte, TX  
 Customer #:  
 PO #: 1488617

Tag Number	N/A	Location	N/A	Other Tag Data	N/A
Most Recent	Yes (Relief Valve)	Unit	N/A	Client/Asset #	N/A
Manufacturer	Consolidated	Valve Size & Orifice	6 Q 8 = 11.05 IN^2	In/Outlet Rating	300# RF / 150# RF
Model Number	1910-00Q-3-CC-MS-31-RF-GS-HP	S/N	SE08478	Cap Type	Screwed
Soft Seat Mat'l	N/A	Soft Seat P/N	N/A	Special Cleaning?	No
Service	Compressible	Product Name	VAPOR	Applicable Code	Sec VIII
Pilot Model	****Pilot Information when applicable****		****Pilot Information when applicable****		
Set Pressure	265 PSIG	Total Back Pressure	0 PSIG	Cold Diff Test Press	265 PSIG
Operating Temp	72 F	BP Is / Constant	0	ASME Capacity	61747 SCFM
Mfg Lift	N/A	Restricted Lift	N/A	Orifice	Q Bore Diam. 4.045
Req'd Spring	0619CR	Material	ALLOY STEEL	From / To	256 to 294
Hydro Verified?	C.HARDING	Operating Pressure	PSIG	<b>Final Preparation Checklist</b> Birth# Matches Valve: Yes Client Req'tments Check: Yes Valve Painted: Yes Valve Boarded: Yes Client ID Tag Attached: Yes Nameplate/Req'd Tags Attached: Yes Replacement Parts Pres. Tested: N/A VR/Code Stamp Applied: Yes Ext Adjustments Sealed: Yes Lever Adj'd & Strapped: N/A Flg Cover/Plugs Installed: Yes Sp Clean Valve Bagged: N/A	
Checked-In By	C.HARDING CA	Gauge 1 ID	LUL00493		
Dimensions By	C.HARDING CA	Gge 2/EVT S/N	LUL00475		
Measured Lift	N/A	Final Test Press	269 PSIG		
Disc Rock	IN	Result (Seats Tight)@	Passed @ 242 PSIG		
Overlap Collar	N/A	BP Test @	Passed @ 30		
Assembled By	C.HARDING CA	Date Tested	2019/11/20		
BD Ring-Up	N/A	Tested By	J. WARD		
BD Ring-Low	25 Notches	Witnessed By	L.DUPONT		
Test Media	Air	Final Inspected By	L.DUPONT		
Test Method	Bench	CI/QC Inspector	C. Austin		

**Comments**

Valve Converted on Date: 2019/11/13 Authorized By: Elizabeth Bourgeois

AS070 Rev. 20 - Machine Spring Washers

TORQUED TO 125 FT/LBS LUL00565

**Description**

*ValveKeep*

This historical record is stored in ValveKeep. For more information contact Setpoint Integrated Solutions 1-800-256-7373.

Type: SRV ✓

Sales Order # 906167  
Job # 3392271LUL

Birth #: 00JUTZ  
Date: Thursday, May 21, 2020  
Shipped Date:

Owner: W & O SUPPLY (VAC)  
Plant: LaPorte, TX  
Customer #:  
PO #: 1507873

Tag Number Most Recent	N/A Yes (Relief Valve)	Location Unit	N/A N/A	Other Tag Data Client/Asset #	N/A N/A																										
Manufacturer Model Number	Consolidated 1910-00Q-3-CC-MS-31-RF-GS-HP	Valve Size & Orifice S/N	6 Q 8 = 11.05 IN^2 SE21578	In/Outlet Rating Cap Type	300# RF / 150# RF Screwed																										
Soft Seal Mat'l	N/A	Soft Seat P/N	N/A	Special Cleaning?	No																										
Service	Compressible	Product Name	VAPOR	Applicable Code	Sec VIII																										
Pilot Model	****Pilot Information when applicable**** Pilot Model (Full)		****Pilot Information when applicable**** Pilot Serial																												
Set Pressure	265 PSIG	Total Back Pressure	0 PSIG	Cold Diff Test Press	265 PSIG																										
Operating Temp	80 F	BP Is / Constant	0	ASME Capacity	61747 SCFM																										
Mfg Lift	1.09 IN	Restricted Lift	N/A	Orifice	Q   Bore Diam. 4.045																										
Req'd Spring	0619CR	Material	ALLOY STEEL	From / To	256 to 294																										
Hydro Verified?	E.GUERRERO	Operating Pressure Gauge 1 ID	150 PSIG LUL00493	<table border="1"> <thead> <tr> <th colspan="2">Final Preparation Checklist</th> </tr> </thead> <tbody> <tr><td>Birth# Matches Valve</td><td>Yes</td></tr> <tr><td>Client Req'ments Check</td><td>Yes</td></tr> <tr><td>Valve Painted</td><td>Yes</td></tr> <tr><td>Valve Boarded</td><td>Yes</td></tr> <tr><td>Client ID Tag Attached</td><td>Yes</td></tr> <tr><td>Nameplate/Req'd Tags Attached</td><td>Yes</td></tr> <tr><td>Replacement Parts Pres. Tested</td><td>N/A</td></tr> <tr><td>VR/Code Stamp Applied</td><td>Yes</td></tr> <tr><td>Ext Adjustments Sealed</td><td>Yes</td></tr> <tr><td>Lever Adj'd &amp; Strapped</td><td>N/A</td></tr> <tr><td>Fig Cover/Plugs Installed</td><td>Yes</td></tr> <tr><td>Sp Clean Valve Bagged</td><td>N/A</td></tr> </tbody> </table>		Final Preparation Checklist		Birth# Matches Valve	Yes	Client Req'ments Check	Yes	Valve Painted	Yes	Valve Boarded	Yes	Client ID Tag Attached	Yes	Nameplate/Req'd Tags Attached	Yes	Replacement Parts Pres. Tested	N/A	VR/Code Stamp Applied	Yes	Ext Adjustments Sealed	Yes	Lever Adj'd & Strapped	N/A	Fig Cover/Plugs Installed	Yes	Sp Clean Valve Bagged	N/A
Final Preparation Checklist																															
Birth# Matches Valve	Yes																														
Client Req'ments Check	Yes																														
Valve Painted	Yes																														
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Client ID Tag Attached	Yes																														
Nameplate/Req'd Tags Attached	Yes																														
Replacement Parts Pres. Tested	N/A																														
VR/Code Stamp Applied	Yes																														
Ext Adjustments Sealed	Yes																														
Lever Adj'd & Strapped	N/A																														
Fig Cover/Plugs Installed	Yes																														
Sp Clean Valve Bagged	N/A																														
Checked-In By	E.GUERRERO	Gge 2/EVT S/N	LUL00475																												
Dimensions By	E.GUERRERO	Final Test Press	266 PSIG																												
Measured Lift	N/A	Result (Seats Tight)@	Passed @ 239 PSIG																												
Disc Rock	N/A IN	BP Test @	Passed @ 30																												
Overlap Collar	N/A	Date Tested	2020/05/19																												
Assembled By	E.GUERRERO	Tested By	E.GUERRERO																												
BD Ring-Up	N/A	Witnessed By	R.ANDERSON																												
BD Ring-Low	25 Notches	Final Inspected By	R.ANDERSON																												
Test Media	Air	CI/QC Inspector	C. Austin																												
Test Method	Bench																														

**Comments**

AS070 REV. 20-MACHINE SPRING WASHERS

**Description**

VALVE SOLD NEW ON 2020/05/19 WITH SPRING # 0619CR RANGE 256-294



This historical record is stored in ValvKeep. For more information contact Setpoint Integrated Solutions 1-800-256-7373.



## VALVE TEST CERTIFICATE / CERTIFICATE OF CONFORMANCE

SK

Certificate No.: 953703-1

PAGE: 1 OF 4

### VALVE INFORMATION

S.O.#/P.O.#	953703	S.O. ITEM #	1
VALVE TYPE	TRUNNION BALL VALVE	MODEL NUMBER	4706A3311KVB00
SIZE	6"	SERIAL NUMBER	SK19110036-0066
CLASS	300	QUANTITY	31

### VALVE DETAIL

BODY/ADAPTER	ASTM A182 F316	BALL	ASTM A182 F316/HC
STEM	ASTM A182 F316	TRUNNION	ASTM A182 F316
SEAT INSERT	TFM 1600	SEAT	ASTM A182 F316
SEALS	GRAPHITE	O-RINGS	VITON
BOLTS	A193 B8M	NUTS	A194 8M

### VALVE DESIGN CODE

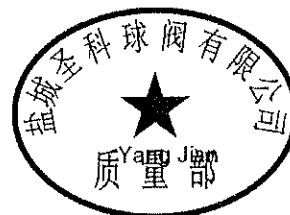
DESIGN CODE: <u>ASME B16.34</u> YES <u>API 6D / ISO 14313</u> YES <u>ASME B16.10</u> YES	DESIGN CODE: <u>ASME B16.5</u> YES <u>API 607 Rev 5</u> YES  <u>NACE MR0175/ISO 15156</u> YES
------------------------------------------------------------------------------------------------	--------------------------------------------------------------------------------------------------------

### VALVE TEST RESULTS

TEST PERFORMED	CODE	HYDRO SHELL	HYDRO SEAT	AIR SEAT	BACK SEAT	
PRESSURE- PSI/ MPA /BAR		MPA/PSI	MPA/PSI	MPA/PSI	MPA/PSI	-
TEST PRESSURE	API 6D	7.8/1125	5.7/825	0.55/80	-	-
DURATION (MINUTES MIN.)	API 6D	5	5	5	-	-
TEST RESULTS		PASS	PASS	PASS	-	-
DIMENSIONAL CHECK	B16.10	PASS	-	-	-	-
VISUAL	MSS-SP-55	PASS	-	-	-	-

We certify all valves indicated in this certificate are manufactured, inspected and tested in accordance with standards noted.

DATE: December 5, 2019

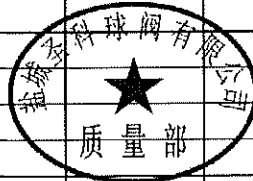




### TRACEABILITY SHEET

Certificate No.: 953703-1

	SERIAL NO.	BODY HEAT #	ADAPTER HEAT #	BALL HEAT #	STEM HEAT #	BOLTING HEAT#	NUT HEAT#
1	SK19110036 ~66	AL7088K13	AL1119	AL9222J3	AL8232	1901-92	17-11-38
2							
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DATE: 5/Dec/19

**MATERIAL TEST REPORT - EN10204 3.1**

Certificate No.: 953703-1

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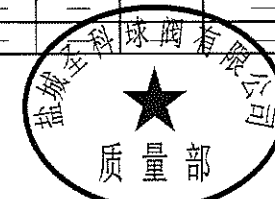
**CHEMICAL ANALYSIS**

Component	Material	Heat-No.	C (%)	Mn (%)	Si (%)	Cr (%)	Ni (%)	Mo (%)	P (%)	S (%)	Cu (%)	V (%)	N (%)	Residual Elements	Carbon Equivalent
	A182 F316 REV.19	Requirements	≤0.08	≤2.00	≤1.00	16.0-18.0	10.0-14.0	2.0-3.0	≤0.045	≤0.030	—	—	≤0.1	—	—
BODY	F316	AL7088K13	0.014	1.060	0.440	16.110	10.060	2.040	0.038	0.005	—	—	0.050	—	—
ADAPTER	F316	AL7088K13	0.014	1.060	0.440	16.110	10.060	2.040	0.038	0.005	—	—	0.050	—	—
—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

Component	Material	Heat-No.	C (%)	Mn (%)	Si (%)	Cr (%)	Ni (%)	Mo (%)	P (%)	S (%)	Cu (%)	V (%)	N (%)	Residual Elements	Carbon Equivalent
	A182 F316 REV.19	Requirements	≤0.08	≤2.00	≤1.00	16.0-18.0	10.0-14.0	2.0-3.0	≤0.045	≤0.030	—	—	≤0.1	—	—
BALL	F316	AL9222J3	0.016	1.049	0.685	17.300	10.030	2.020	0.042	0.002	—	—	0.059	—	—
STEM	F316	AL8232	0.015	1.207	0.671	16.800	10.100	2.218	0.040	0.003	—	—	0.047	—	—
—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

Component	Material	Heat-No.	C (%)	Mn (%)	Si (%)	Cr (%)	Ni (%)	Mo (%)	P (%)	S (%)	Cu (%)	V (%)	Nb (%)	Residual Elements	Carbon Equivalent
STUDS	A193 B8M REV.17	Requirements	≤0.08	≤2.00	≤1.00	16.0-18.0	10.0-14.0	2.00-3.00	≤0.045	≤0.030	—	—	—	—	—
NUTS	A194 8M REV.17a	Requirements	≤0.08	≤2.00	≤1.00	16.0-18.0	10.0-14.0	2.00-3.00	≤0.045	≤0.030	—	—	—	—	—
STUDS	B8M	1901-92	0.026	1.058	0.586	16.550	10.080	2.060	0.030	0.009	—	—	—	—	—
NUTS	8M	17-11-38	0.052	1.005	0.601	16.580	10.080	2.090	0.029	0.009	—	—	—	—	—

We certify all materials are manufactured inspected and tested in accordance with material specification.



December 5, 2019

**MATERIAL TEST REPORT - EN10204 3.1**

Certificate No.: 953703-1

PAGE 4 OF 4

**MECHANICAL PROPERTIES**

Component	Material	Heat-No.	Yield strength ksi (MPA)	Tensile strength ksi (MPA)	Elongation (%)	Reduction of area (%)	Impact Value (J) @ -46 deg C	Hardness BHN
	<b>A182 F316 REV 19</b>	<b>Requirements</b>	≥30(≥205)	≥75(≥515)	≥30	≥50	—	≤234
BODY	F316	AL7088K13	295	589	45	68	—	165
ADAPTER	F316	AL7088K13	295	589	45	68	—	165
—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—

Component	Material	Heat-No.	Yield strength ksi (MPA)	Tensile strength ksi (MPA)	Elongation (%)	Reduction of area (%)	Impact Value (J) @ -46 deg C	Hardness BHN
	<b>A182 F316 REV 19</b>	<b>Requirements</b>	≥30(≥205)	≥75(≥515)	≥30	≥50	—	≤234
BALL	F316	AL9222J3	307	565	39	63	—	162
STEM	F316	AL8232	235	524	47	70	—	153
—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—

Component	Material	Heat-No.	Yield strength ksi (MPA)	Tensile strength ksi (MPA)	Elongation (%)	Reduction of area (%)	Impact Value (J) @ -73 deg C	Hardness BHN
<b>STUDS</b>	<b>A193 B8M REV 17</b>	<b>Requirements</b>	≥30(≥205)	≥75(≥515)	≥30	≥50	—	≤223
<b>NUTS</b>	<b>A194 8M REV 17a</b>	<b>Requirements</b>	—	—	—	—	—	126-300
STUDS	B8M	1901-92	320	631	43	67	—	180
NUTS	8M	17-11-38	—	—	—	—	—	265

**HEAT TREATMENT STATUS (IF APPLICABLE)**

F316: Solution Treatment 1040°C, 4 hours, cooling in water.

B8M: Solution Treatment 1050°C, 1 hours, cooling in air.

8M: Solution Treatment 1050°C, 1 hours, cooling in air.

We certify all materials are manufactured inspected and tested in accordance with material specification and NACE MR0175/ISO 15156.

December 5, 2019

